

Minuteman[®]

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REMOVAL OF OLD LOCK-OFF

- 1. Disconnect and remove the 12V battery.
- 2. Place the battery on a trickle charge for 1 hour.
- 3. Remove hose 220070 from fitting 220065.
- 4. Remove fitting 220065.
- 5. Cut off clamp 828490 and remove hose 220108.
- 6. Remove bolts 713002 holding vacuum lock-off.
- 7. Remove 220101 by way of the bolts 713002.
- 8. Remove the hose assembly 220070 with 62-252-A from fitting 80-113-A.
- 9. Remove fitting 80-113-A.

INSTALLATION OF NEW LOCK-OFF

- 1. Use Teflon pipe thread tape on all pipe thread connections when installing the Microvac kit.
- 2. Install regulator 220101 onto bracket 220148 using the bolts 713002.
- 3. Mount the bracket to the frame using the bolts 713000.
- 4. Install the electric lock-off 220103 into 220101. Tighten until the wires are pointing down.
- 5. Install fitting 80-113-A into the electric lock-off. Tighten the fitting until it points to the right side of the machine.
- 6. Install hose assembly 220070 with 62-252-A on fitting 80-113-A.

INSTALLATION OF THE MICROVAC 1501L

- With the Microvac held level according to the "Beam" name, remove the (2) farthest right side cover screws.
- 2. Mount the Microvac onto the bracket 220141 using the screws 710357 provided.
- 3. Insert the screws through the bracket holes and then into the empty holes of the
- 4. Microvac unit. Tighten screws securely.
- 5. Install the brass elbow 220148 into the rear of the Microvac. Tighten until the hose barb end points down.
- 6. Install hose #13 onto the hose barb end and secure with clamp 828490.

ELECTRICAL CONNECTION

- 1. The top terminal connection on the Microvac is labeled "C" (common). Connect the yellow/violet wire from the "C" terminal to either black wire of the electric lock-off.
- 2. Connect the other black wire of the electric lock-off to a good round close by.
- 3. The center terminal on the Microvac is labeled "NC" (normally closed). Connect the violet wire to this terminal and then directly to the "S" terminal of the ignition switch. Reconnect the original violet wire to the male side by of the violet wire now connected to the "S" terminal.
- 4. The bottom terminal on the Microvac is labeled "NO:" (normally open). Connect the red/yellow wire from this terminal to the "L" terminal on the ignition switch.
- 5. Install and reconnect the 12V battery.
- 6. Connect a fueled LP tank, open the valve, and start the engine.

 NOTE: Once machine starts, hold key in "start" position for 3 to 7 seconds, then release.